SECOND DESK

INTERNATIONAL ADVISORY

Towels & bath textiles

Absorbency, construction and durability for retail and hospitality

TEXTILES & APPAREL



AI-generated illustration | not an actual project reference

Product scope and commercial role

TECHNICAL SCOPE

- Terry towels
- Bath sheets
- Hand and face towels
- Branded bath textiles

SECOND DESK ROLE

Technical-commercial qualification, market development and manufacturer or partner coordination.



Source: Second Desk website | sector image, not project evidence

Product specification and buyer inputs

INPUTS REQUIRED BEFORE A COMPARABLE QUOTATION

- Fibre and yarn
- Pile construction
- GSM
- Color
- Dimensions
- Wash and absorbency requirements

Confirm approved sample, specification revision and acceptance method before releasing volume.

Construction and selection criteria

DESIGN REVIEW POINTS

- Pile height and density
- Ground weave
- Hem construction
- Shrinkage and finish
- Laundering exposure

Selection trade-off

GSM alone does not establish absorbency or laundering durability. Review pile/ground construction and finishing method.

Project drawings, tolerances and design details remain subject to the responsible supplier or engineer.

Representative material construction



AI-generated technical concept | not to scale or for fabrication

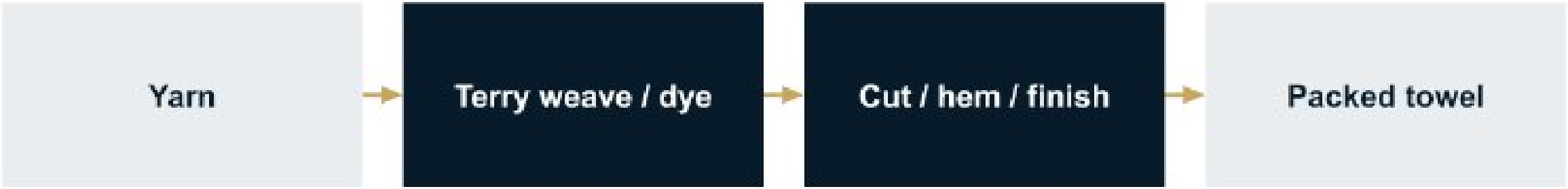
DETAILS TO CONFIRM WITH QUALIFIED SUPPLIER

- Pile height and density
- Ground weave
- Hem construction
- Shrinkage and finish

Confirm the actual construction and dimensions from controlled supplier drawings or approved samples.

Manufacturing route and control points

Conceptual sequence for technical discussion. Actual layout and interfaces depend on the approved specification.



Approved inputs

Fibre and yarn / GSM

Batch and product verification

Final sampling for construction, appearance and packaging / Lot and shade control

Production and processing stages



AI-generated manufacturing scene, illustrative only

TYPICAL CONTROLLED WORKFLOW

01 Yarn preparation

02 Terry weaving

03 Dyeing

04 Cutting and hemming

05 Finishing and inspection

Inspection and quality control

TYPICAL QUALITY CONTROL POINTS

01 GSM and dimensions

02 Absorbency

03 Shrinkage

04 Shade

05 Seam/hem and wash performance per agreed standard



AI-generated sector inspection scene; illustrative only

Inspection methods, sampling, hold points and sign-off depend on the order and approved quality plan.

Sample approval and lot acceptance

Pre-production / reference approval

- Approve hand-feel and color sample
- Laundering trial for hospitality
- Verify branding

Final inspection / receipt

- Final sampling for construction, appearance and packaging
- Lot and shade control

Define sampling or approval method, approval authority and disposition of nonconforming product in writing.

Sample development and application fit



AI-generated application scene; illustrative only

APPROVAL OR SITE HANDOFF

01 Approve hand-feel and color sample

02 Laundering trial for hospitality

03 Verify branding

Packing, logistics and delivery

PRODUCT-SPECIFIC PACKING CHECKS

01 Fold and bale/carton by SKU

02 Avoid compression damage where relevant

03 Label lot and size



AI-generated logistics scene; illustrative only

Define the Incoterms® rule, named place, export documents, insurance responsibilities and site receipt process in the commercial agreement.

Technical and commercial risk review

Agree dimensional change, absorbency and shade targets using relevant test methods; approve laundering behavior.

Reference control

Compare samples, lot traceability and buyer-approved specification.

Quality evidence

Request relevant test records, rejection policy and change control.

Delivery risk

Confirm order size, production window, packing and delivery programme.

Responsibilities across the supply chain

BUYER / SPECIFIER	SECOND DESK	MANUFACTURER / FABRICATOR
Defines product, approved samples, compliance, acceptance and delivery requirements.	Clarifies the opportunity, coordinates supplier qualification and keeps technical-commercial follow-up moving.	Owns engineering or product development, production, quality evidence, pricing and contractual supply.

Supplier names, manufacturing capability, certificates, references and country-specific approvals are verified for each enquiry; no standing partner or factory is implied.

RFQ and evidence package

01	**Product definition**	Specification or tech pack, artwork where applicable, quantity and tolerance.
02	**Supplier evidence**	Capability, approved samples, relevant testing, references and traceability.
03	**Commercial offer**	MOQ, volume, lead time, pricing, sample and shipment terms.
04	**Order control**	Approval milestones, inspection plan, packaging, delivery documents.

SECOND DESK

INTERNATIONAL ADVISORY

Discuss your next requirement

Share the application, target market or project, technical specification and expected delivery scope.

seconddeskinternational.com

Contact form: seconddeskinternational.com/#contact | Denizli, Türkiye | Meetings by appointment

SOURCE AND EVIDENCE NOTES

Second Desk sector page • ISO/TC 38: textile standards and methods • ICC Incoterms® guidance

Visuals: generated sector illustrations and Second Desk website imagery. Project provenance, supplier capabilities and certification remain unverified unless separately confirmed.