SECOND DESK

INTERNATIONAL ADVISORY

Garments & private-label apparel

Product development and repeat manufacturing to brand specification

TEXTILES & APPAREL



AI-generated illustration | not an actual project reference

Product scope and commercial role

TECHNICAL SCOPE

- Knits and wovens
- Private label collections
- Finished and packed garments

SECOND DESK ROLE

Technical-commercial qualification, market development and manufacturer or partner coordination.



Source: Second Desk website | sector image, not project evidence

Product specification and buyer inputs

INPUTS REQUIRED BEFORE A COMPARABLE QUOTATION

- Tech pack
- Size chart
- Fabric and trims
- MOQ
- Target cost
- Launch date
- Compliance expectations

Confirm approved sample, specification revision and acceptance method before releasing volume.

Construction and selection criteria

DESIGN REVIEW POINTS

- Pattern block and grading
- Seam construction
- Fit
- Wash care
- Workmanship and measurement tolerance

Selection trade-off

Fit approvals require controlled pattern, grading and garment measurements. Agree fabric relaxation and wash-performance tolerances.

Project drawings, tolerances and design details remain subject to the responsible supplier or engineer.

Representative material construction



AI-generated technical concept | not to scale or for fabrication

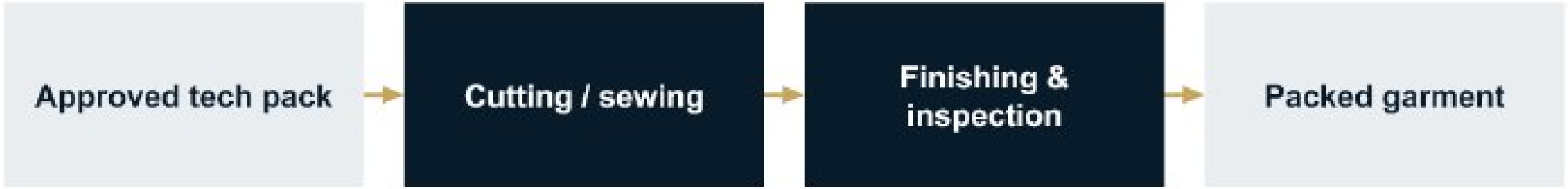
DETAILS TO CONFIRM WITH QUALIFIED SUPPLIER

- Pattern block and grading
- Seam construction
- Fit
- Wash care

Confirm the actual construction and dimensions from controlled supplier drawings or approved samples.

Manufacturing route and control points

Conceptual sequence for technical discussion. Actual layout and interfaces depend on the approved specification.



Approved inputs

Tech pack / Size chart

Batch and product verification

Final random inspection under agreed sampling plan / Measurements

Production and processing stages



AI-generated manufacturing scene; illustrative only

TYPICAL CONTROLLED WORKFLOW

01 Fabric relaxation

02 Spreading and cutting

03 Bundle control

04 Sewing

05 Pressing and finishing

Inspection and quality control

TYPICAL QUALITY CONTROL POINTS

01 Inline measurements

02 Seam/stitch checks

03 Wash and colorfastness tests as requested

04 Final inspection



AI-generated sector inspection scene; illustrative only

Inspection methods, sampling, hold points and sign-off depend on the order and approved quality plan.

Sample approval and lot acceptance

Pre-production / reference approval

- Fit sample, size set and pre-production sample
- Seal reference
- Approve trims and labels

Final inspection / receipt

- Final random inspection under agreed sampling plan
- Measurements
- Packing and labeling verification

Define sampling or approval method, approval authority and disposition of nonconforming product in writing.

Sample development and application fit



AI-generated application scene; illustrative only

APPROVAL OR SITE HANDOFF

01 Fit sample, size set and pre-production sample

02 Seal reference

03 Approve trims and labels

Packing, logistics and delivery

PRODUCT-SPECIFIC PACKING CHECKS

01 Fold and polybag as specified

02 Size/color carton assortments

03 Carton marks and shipment list

Define the Incoterms® rule, named place, export documents, insurance responsibilities and site receipt process in the commercial agreement.



AI-generated logistics scene; illustrative only

Technical and commercial risk review

Review critical seams and trims; use a documented sampling and final inspection plan agreed with the buyer.

Reference control

Compare samples, lot traceability and buyer-approved specification.

Quality evidence

Request relevant test records, rejection policy and change control.

Delivery risk

Confirm order size, production window, packing and delivery programme.

Responsibilities across the supply chain

BUYER / SPECIFIER	SECOND DESK	MANUFACTURER / FABRICATOR
Defines product, approved samples, compliance, acceptance and delivery requirements.	Clarifies the opportunity, coordinates supplier qualification and keeps technical-commercial follow-up moving.	Owns engineering or product development, production, quality evidence, pricing and contractual supply.

Supplier names, manufacturing capability, certificates, references and country-specific approvals are verified for each enquiry; no standing partner or factory is implied.

RFQ and evidence package

01	**Product definition**	Specification or tech pack, artwork where applicable, quantity and tolerance.
02	**Supplier evidence**	Capability, approved samples, relevant testing, references and traceability.
03	**Commercial offer**	MOQ, volume, lead time, pricing, sample and shipment terms.
04	**Order control**	Approval milestones, inspection plan, packaging, delivery documents.

SECOND DESK

INTERNATIONAL ADVISORY

Discuss your next requirement

Share the application, target market or project, technical specification and expected delivery scope.

seconddeskinternational.com

Contact form: seconddeskinternational.com/#contact | Denizli, Türkiye | Meetings by appointment

SOURCE AND EVIDENCE NOTES

Second Desk sector page • ISO/TC 38: textile standards and methods • ICC Incoterms® guidance

Visuals: generated sector illustrations and Second Desk website imagery. Project provenance, supplier capabilities and certification remain unverified unless separately confirmed.